

# Fired refractory shapes : Cerox®

Product Name	Cerox 100	Cerox 120	Cerox 200	Cerox FC 200	Cerox 700	Cerox 720	Cerox 730	Cerox 1000	Cerox 1200	Cerox 1300	Cerox 1400
<b>Chemical analysis, % weight basis after firing</b>											
Alumina, Al <sub>2</sub> O <sub>3</sub>	47	51	74		90	90	90	93	>99	64	35
Silica, SiO <sub>2</sub>	50	46	22		10	9	10	5	0.4	12	5
Zirconia, ZrO <sub>2</sub>	-	-	-		-	-	-	-	-	23	-
Silicon carbide, SiC	-	-	-		-	-	-	-	-	-	59
Ferric oxide, Fe <sub>2</sub> O <sub>3</sub>	1.0	0.6	1.0		0.2			0.5	0.1	0.2	0.2
Titanium oxide, TiO <sub>2</sub>	1.9	1.5	2.3		0.1			0.7	trace	0.1	0.1
Magnesium oxide, MgO	0.1	trace									
Alkalies, as Na <sub>2</sub> O	0.1	0.3	0.2				trace	0.2	0.1	0.2	0.2
<b>Bulk density, pcf (kg/m<sup>3</sup>)</b> ASTM C 134	154 (2468)	136 (2179)	161 (2580)	157 (515)	173 (2772)	176 (2820)	172 (2456)	179 (2869)	183 (2933)	190 (3045)	161 (2580)
<b>Apparent porosity, % ASTM C 20</b>	20		23	19	16	19	17	21	17	21	
<b>Permeability, ft/hr•ft<sup>2</sup>•in., psi (MPa)</b>	4 (0.03)	3 (0.02)	4 (0.03)					6	4 (0.03)		
<b>Modulus of rupture, psi (MPa), ASTM C 583</b>											
@ 75°F (24°C)	1200 (8.28)	1600 (11.03)	1500 (10.34)	1600 (11.03)	2400 (16.55)	1300 (8.97)-	1600 (11.03)	5000 (34.48)	3000 (20.69)	1800 (12.41)	
@ 2300°F (1260°C)	2400 (16.55)	2000 (13.79)	1800 (12.41)	2400 (16.55)	4800 (33.10)	2600 (17.93)		2200 (15.17)			
@ 2600°F (1426°C)	1000 (6.89)	1100 (7.59)	1000 (6.89)	1900 (13.10)	3700 (25.52)	900 (6.21)		1400 (9.65)	2300 (15.86)	1000 (6.89)	
@ 2800°F (1538°C)	600 (4.14)	800 (5.51)	700 (4.83)	1000 (6.89)	1600 (11.03)	700 (4.83)		1400 (9.66)	500 (3.44)		
<b>Cold crushing strength, psi (MPa), ASTM C 133</b>											
@ 2800°F (1538°C)	--	7000 - 10000 (48 - 69)	5000 - 8000 (34 - 55)	8000 - 10000 (55 - 69)	9000 - 10000 (62 - 76)	-	8000 - 11000 (55 - 76)	-			
<b>Permanent linear change, % ASTM C 113</b>											
5 hrs. @ 3000°F (1648°C)	-	-3.3	-	-	-	-3.3	-				
5 hrs. @ 3200°F (1760°C)	-	-	-1.3	-0.4	-1.0	-	-1.3	-0.4	-1.0		
<b>Deformation under hot load, % @ 25 psi (0.17 MPa), ASTM C 16</b>											
1 1/2 hrs. @ 2640°F (1448°C)	-	0.4	-	-	0.0	-	-	0.0	-		
1 1/2 hrs. @ 2800°F (1538°C)		-	-	-	0.2		1.6				
1 1/2 hrs. @ 2850°F (1566°C)		-	6.0	0.2	0.3		3.6				
1 1/2 hrs. @ 3000°F (1760°C)		-	0	-	1.3		0.5				
<b>Abrasion loss, cm<sup>2</sup>, ASTM C 704</b>	-	10.0	7.0	6.5	4.5	-	5.0	4.5	4.0	5.0	
<b>Coefficient of reversible thermal expansion, in./in. •°F • 10<sup>-6</sup></b>	-		3.3	4.3	4.0	3.7	4.7	5.8	3.4	3.3	
<b>Spall resistance, relative</b>	good		very good			good	very good	fair	low	excellent	very good

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## Fired refractory shapes : Cerox® pre-fired refractory shapes

Product Name	Cerox 90V	Cerox FS-99V	Cerox 90P	Cerox 95P	Cerox FS-85P
Method of forming	thixotropic cast		pressed	pressed	pressed
Chemical analysis, % weight basis after firing					
Alumina, Al <sub>2</sub> O <sub>3</sub>	91	0.7	90	95	14
Silica, SiO <sub>2</sub>	8	99	8.6	4.0	85
Ferric oxide, Fe <sub>2</sub> O <sub>3</sub>	0.15	0.1	0.4		0.3
Titanium oxide, TiO <sub>2</sub>	0.1	trace	0.2	-	0.7
Calcium + Magnesium oxide, CaO + MgO	0.04	0.1	0.1		0.15
Alkalies, Na <sub>2</sub> O + K <sub>2</sub> O	0.15		0.3		0.45
Bulk density, pcf (kg/m <sup>3</sup> ) ASTM C 134	176 (2820)	113 (1811)	178 (2853)	188 (3013)	109 (1510)
Apparent porosity, % ASTM C 20	20	12	23	20	22
Classification temperature rating, °F (°C)	3090 (1699)	2800 (1538)	3090 (1699)	3100 (1704)	2750 (1510)
Modulus of rupture, psi (MPa), ASTM C 583	2500 (17.2)	1150 (7.9)	4000 (27.6)	4100 (28.3)	510 (3.5)
Coefficient of thermal expansion, in./in. • °F	4.1	0.2	4.2	4.5	3.2
Thermal conductivity, BTU • in./hr • ft <sup>2</sup> • °F (W/m • K), ASTM C 417					
mean temperature @ 2000°F (1093°C)	16.0 (2.3)		22.0 (3.2)	10.6 (1.5)	9.5 (1.37)

## Fired refractory shapes : Valcor®

Product Name	Valcor G	ValcorG-AZ
Chemical analysis, % weight basis after firing		
Alumina, Al <sub>2</sub> O <sub>3</sub>	93	64
Silica, SiO <sub>2</sub>	5	12
Zirconia, ZrO <sub>2</sub>	-	23
Ferric oxide, Fe <sub>2</sub> O <sub>3</sub>	0.5	0.2
Titanium oxide, TiO <sub>2</sub>	0.7	0.1
Magnesium oxide, MgO	trace	
Alkalies, as Na <sub>2</sub> O	0.2	
Bulk density, pcf (kg/m <sup>3</sup> ), ASTM C 134	179 (2868)	190 (3045)
Apparent porosity, % ASTM C 20	17	
Permeability, ft/hr • ft <sup>2</sup> • in., psi (MPa)	4	
Melting point, °F (°C)	3560 (1960)	3200 (1760)
Hot modulus of rupture, psi, ASTM C 583		
@ 75°F (24°C)	-	
@ 2300°F (1260°C)	1600 (11)	3000 (21)
@ 2600°F (1426°C)	900 (6.2)	2300 (16)
@ 2800°F (1538°C)	700 (4.8)	1400 (9.7)
Permanent linear change, %, ASTM C 113		
5 hrs. @ 3000°F (1648°C)	-	-0.4
5 hrs. @ 3200°F (1760°C)	-1.9	-
Deformation under hot load, % @ 25 psi, ASTM C 16		
1 1/2 hrs. @ 2640°F (1448°C)	3.6	0.2
Coefficient of reversible thermal expansion, in./in. • °F • 10 <sup>-6</sup>	4.7	3.4

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